



Sunnen Products Company and TIBO Tiefbohrtechnik Form Strategic Alliance to Expand Deep Hole Machining Solutions

Strategic alliance combines Sunnen's honing expertise with TIBO's deep hole drilling technologies to deliver comprehensive machining solutions

ST. LOUIS, Mo., USA and PFULLINGEN, Germany — [Sunnen Products Company](#), a global leader in precision honing and bore finishing technologies, and [TIBO Tiefbohrtechnik GmbH](#), a specialist in deep hole drilling machines and systems, announces a strategic alliance to expand their global capabilities in deep hole machining solutions.

Under the agreement, the companies will collaborate on marketing and sales initiatives to deliver complementary machine tool technologies to customers within the machine tool industry worldwide. The combined portfolio brings together Sunnen's expertise in honing and bore finishing with TIBO's advanced deep hole drilling technologies, including BTA drilling, gundrilling, and rifling systems for demanding applications.

“We are excited about our partnership with TIBO as this greatly expands Sunnen's ability to be a full-service solutions provider,” said David Kreilein, CEO of Sunnen Products Company. “By adding additional BTA drilling, gundrilling and rifling machine solutions to our existing honing and deep hole drilling portfolio, we can deliver more comprehensive solutions to customers worldwide.”

“Combining TIBO and Sunnen's global sales networks is a great opportunity for both our companies to serve additional customers across Europe, North America, and the Middle East,” said Ludwig Augustin, CEO of TIBO Tiefbohrtechnik GmbH. “Together we will offer one of the most comprehensive and technologically advanced portfolios of deep hole machining solutions available to industries ranging from aerospace and hydraulics to renewable energy and medical technology.”

Due to global political developments, the defense sector has gained significant importance in recent years. Through this partnership, Sunnen and TIBO provide customers with a comprehensive range of defense-capable deep hole machining solutions from a single source, including the following: deep-hole drilling, including solid drilling and counter boring (push/pull); rifling, including button rifling and crown cutters; honing, both horizontal and vertical; reaming, including pull reaming; skiving and burnishing in single or combined processes; and bottle boring, including contour holes.

Through this collaboration, Sunnen and TIBO will align marketing activities, share market intelligence, and collaborate on customer opportunities while continuing to operate independently and maintain their respective product lines. The partnership will initially focus on coordinated commercial efforts across Europe and the Middle East, with the potential to expand its scope and regional coverage over time. The alliance also enables co-branded communications and joint sales initiatives designed to improve customer access to advanced deep hole machining technologies.

About Sunnen Products Company

Sunnen Products Company, a global leader in precision manufacturing for over a century, has established itself as a premier provider in the creation, sizing, and finishing of machined surfaces. Headquartered in St. Louis, Missouri, Sunnen is a "total solutions provider," manufacturing everything from machinery and abrasives to precision bore gages and customized coolants. This comprehensive approach enables Sunnen to deliver turnkey honing solutions that encompass cutting-edge equipment, tooling, consumables, and coolants. The company's expertise spans a diverse range of industries, including aerospace, automotive, energy, hydraulics, medical, firearms & defense, and tool & die, showcasing its versatility and commitment to innovation. Sunnen's dedication to quality is evident in its products which exemplify the company's focus on high efficiency, precision, and advanced technology. With a worldwide presence and a track record of building thousands of honing machines, Sunnen continues to drive innovation in bore sizing and finishing, providing tailored solutions to meet the exacting demands of modern manufacturing across diverse sectors.

About TIBO Tiefbohrtechnik GmbH

TIBO Tiefbohrtechnik GmbH, based in Pfullingen, Germany, develops and manufactures advanced deep hole drilling machines and systems. The company specializes in technologies such as gundrilling, BTA drilling, rifling, and specialized drilling solutions used in demanding industrial applications worldwide. Founded in 1994, TIBO is now one of the leading providers of single- and multi-spindle lip-seal and BTA deep-hole drilling machines for a wide range of applications. The TIBO modular system enables nearly unlimited configuration options: from universal standard machines to highly specialized custom machines. This allows TIBO to offer every customer an optimal machine design tailored to their specific drilling task. A highly qualified team, unique know-how, decades of experience, and outstanding product and service quality ensure a decisive advantage in implementing projects. Central project management and a global sales network guarantee consistently excellent product and service quality.