

“The R&D tax credit scheme gives a least a little security in that some of your expenses can be met – but the gains when the trial succeeds are huge and create long-term benefits for both our business, our customers and the industries we serve.”

On the investment front, Hone-All has recently taken delivery of an additional Pinacho 2m CNC lathe from TW Ward CNC, has another 3m lathe from the same supplier on order which is due for installation in January 2020 and is currently researching to buy a new CNC gundrilling machine to increase current capacity.

“Constant reinvestment and continual improvement in both the skills and services we provide have been the key features of this business for the last 25 years,” Ms Rodney concludes. “2019 has been our best year ever – both in terms of financial performance and business KPIs.”

■ Hone-All
www.hone-all.co.uk



Having just celebrated its 30th birthday, Andover, Hampshire-based Perfect Bore Manufacturing has announced details of a new £1,000,000 investment in its deep hole boring capacity, including the acquisition of a Tibo deep hole boring machine.

The new addition will allow the company to offer shorter lead-times in its large deep hole boring services that are

in ever increasing demand. The division specialises in 25mm to 200mm diameter, up to 2,500mm in length.

To support its ‘one stop solution’ philosophy, the investment also includes a dedicated honing machine to free up capacity on its CNC and vertical honing machines, and an extension to its facility to accommodate the storage of additional material on site.

Whilst the cornerstones

of the company’s expertise is centred around its core activities of gundrilling, deep hole boring, CNC turning and honing, the grinding division has doubled its capacity and is attracting a lot of interest, especially since the company’s involvement in a NATEP project to grind a hard chrome replacement coating.

Perfect Bore continually looks to improve its service and operations. It has just been re-granted Fit for Nuclear (F4N) status for a further three years.

■ Perfect Bore
www.pbm-ltd.com



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